Qty:

Date User:

Friday, 22/05/2009 8:58:50 AM

Julie Dawson

## **Process Sheet**

Customer : CU-DAR001 Dart Helicopters Services

Job Number : 48112 : 10073 **Estimate Number** 

P.O. Number

This Issue : 22/05/2009 S.O. No. :

: NC Prsht Rev.

: // First Issue : 47901

**Previous Run** 

Written By

Checked & Approved By

Comment

: PURCHASED PARTS Type

New Issue SM

**Part Number** 

**Drawing Name** 

: D30155 : D3015 REV. B

: N/A

: B

: LOCKNUT

**Drawing Number Project Number** 

**Drawing Revision** 

CL0910sla6

Material

**Due Date** : 28/05/2009

Each

**Additional Product** 

Job Number:



: Est: A 01.10.31

Seq. #:

1.0

**Machine Or Operation:** 

Description:

PG

PURCHASING

Comment: PURCHASING

Issue P/O: <u>89</u>53

Description: SS locknut with nylon insert

Possible Supplier: Acklands P/N: PFS LNNC716S1

Material release note required

PFSLNNC716S1 2.0

SS Nylock Nut 7/16



Comment: Qty.:

1.0000 Each(s)/Unit

Total:

50.0000 Each(s)

**LOCKNUT** 

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieive & Inspect for Transit Damage Ensure Material Release Note is attached

4.0 QC6 DIMENSIONAL CHECK

Comment: DIMENSIONAL CHECK

PACKAGING 1 5.0

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES											
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
7.007													

Part No:		PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
	Resolution:		Disposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)													
		Description of NC		Corrective Action Section B	Verification	A	Approva								
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspecto							

NOTE: Date & initial all entries

Date:

Friday, 22/05/2009 8:58:50 AM

User:

Julie Dawson

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: LOCKNUT** 

Job Number: 48112

Part Number: D30155

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



mf 09-05-28

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



## **Dart Aerospace Ltd**

W/O:			WORK OR	DER CHANGES					
DATE	STEP		PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Category:	NCF	l: Yes	No DQ	<b>A</b> :	Date: _	<del></del>
	R	esolution:	Disposition:	QA:	N/C C	losed:		Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)												
		Description of NC		Corrective Action Section B	Verification	A	A							
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector						
·														

NOTE: Date & initial all entries

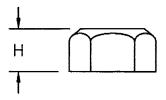




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CHECK		APPROVED	DRAWING NO.	REV. B							
_	P	1	D3015	SHEET 1 OF 1							
DATE		1.1	TITLE	SCALE							
03.0	7.15		LOCKNUT	NTS							
Α		01.05.03	NEW ISSUE								
В		03.07.15	ADD D3015-7								

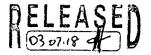
## SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED. ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT	POSSIBLE SUPPLIER
		Ι	
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1

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765 CAMERON ST. **HAWKESBURY ON K6A 2B7** (613) 632-2739

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON K6A 1K7

R E M I T ACKLANDS – GRAINGER INC. PO BOX 2970

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**WINNIPEG MB R3C 4B5** EXPED! EZ

K6A 1K7

DART AEROSPACE LTD 1270 ABERDEEN ST **HAWKESBURY** ON

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